

EXPOSED FASTENER PANELS

EAGLE PRO



PATRIOT 4



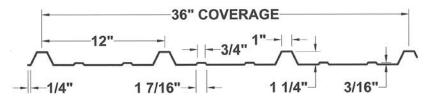
ENTERPRISE



PANEL MAX



PBR-PANEL



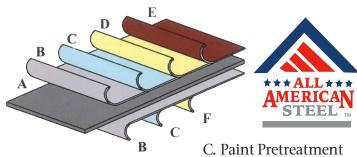
1 - 1/4" CORRUGATED GALVANIZED ONLY



2-1/2" CORRUGATED GALVANIZED ONLY



WEATHERXL FINISH



A. Cold Rolled Steel Sheet

B. Corrosion blocking Galvanized or Galvalume D. Primer

E. WeatherXL™ Finish
F. Back/Washcoat

The Right Paint for the Right Product:

We choose Valspar WeatherXL™ silicone modified polyester paint for our panels; recognized in the industry for its remarkable color and gloss retention as well as its superior chalk resistance. All Weather XL™ painted roofing and siding panels are covered by our forty-year paint warranty and most have the Energy Star Rating.

CRINKLE FINISH



Beautiful Relationship

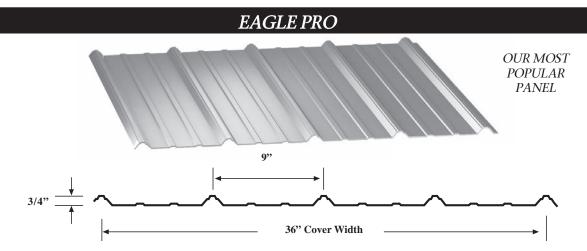
Crinkle combines the European look and flavor with the durability of WeatherXI breakthrough technology.

Let your eyes play over the surface, and delight in how it breaks up the light creating an endless series of shifting, shimmering tones. But the beauty is not skin deep, because Crinkle features enduring weatherability and the best resistance yet to fading, scratching and chalking.

Unique texture perfection for the ages and the new super strength finish of Weather Crinkle,

... The beginning of a beautiful relationship.

EAGLE PRO



- ▶ 29 gauge galvalume substrate with silicone modified polyester (SMP) coating WeatherXL™
- ▶ 40 year paint warranty.
- ▶ Standard trim is 29 gauge for post frame and residential application.
- ▶ 29 gauge galvanized G90 bare and G60 painted available with longer lead time.
- ▶ Please contact an All American Steel representative for specific pricing, lead times, special colors or gauges that may not be on an All American Steel color chart.

LOAD TABLE

;	*ALLOWABLE UNIFORM LIVE LOADS psf (3 or more equal spans)										
Ga.	Width	Yield	Weight			lnv	vard Lo	ad			
ua.	(in.)	ksi	psf	24"	24" 30" 36" 42" 48" 54"						
29	36	80	.684	119	76	69	49	36	23	18	
26	36	80	.8439	191	122	85	60	44	28	23	

* Certified Testing Pending

SPECIFICATIONS

	29 gauge galvalume	26 gauge galvalume
Design Stress	48,000 psi	48,000 psi
Yield Point	90,000 psi minimum	90,000 psi minimum
Tensil Strength	92,000 psi minimum	92,000 psi minimum
Steel Thickness	.015" minimum	.0185" minimum
Color-Coated Steel Thickness	.0165" minimum	.020" minimum
Color-Coated Weight	.6969 lbs / sq. ft	.8747 lbs / sq. ft

GENERAL INFORMATION

- Substructure: Eagle Pro is designed to be utilized over open structural framing or a solid substrate. To avoid panel distortion use a properly aligned and properly engineered substructure.
- Length: Minimum factory cut length is 3'- 0". Maximum recommended panel length is 40'- 0". Longer panels require additional considerations in packaging, shipping and erection. Please consult All American Steel sales for recommendations.
- ► Fasteners: The fastener selection guide should be consulted for choosing the proper fastener for specific applications. Quantity and type of fastener must meet necessary loading and code requirements.
- ▶ Eagle Pro panels must be stored in a dry place. Stand panels vertically, fanning them out at the bottom to provide the maximum positive air circulation. Severe damage to panels will occur if moisture is allowed to remain between stacked panels.
- ▶ Recommended minimum slope is 3:12.
- ▶ Oil canning is inherent in all metal panels and is not a cause for panel rejection.
- ▶ It is recommended to use a shears to cut to length or slope. Do not cut panels with an abrasive blade. Using abrasive blades aids the formation of end rust.

EAGLE PRO



EAGLE PRO INTERIOR LINER PANEL

- Stocked in brite white premium quality 29 gauge steel in galvalume or galvanized substrate.
- ▶ 36" wide coverage.
- ▶ Standard polyester two-coat paint system.
- ▶ Non-warrantied panel.
- ▶ Custom lengths available special price for 36" and shorter.
- For interior use only.
- Use of a shears is recommended for cut to length.



Liner panels can be used for full or partial height liners. They protect the insulation of the building and the exterior walls, while enhancing the Interior of the building by giving it a more finished pre-engineered look. Designed for metal or post frame buildings, liner panels will out-perform plywood or drywall, while being considerably more cost effective.

EAGLE PRO EMBOSSED INTERIOR LINER



- ▶ Available in 29 gauge galvalume white Eagle Pro.
- ▶ Available in painted diamond embossed aluminum.
- ▶ 3 Ft. wide coverage.
- Standard polyester two-coat paint system.
- ▶ Non-warrantied panel.
- ▶ Stock or custom lengths available.
- ▶ For internal use only.
- ▶ Two week lead time.

EAGLE PRO ACOUSTICAL PERFORATED INTERIOR LINER



Perforated Liner Panels provide a more finished look to the interior of a metal building, while providing a significant reduction in the reflective noise level in the building. Acoustical liner panels protect both the insulation of the building and the exterior walls.

- ▶ Available in 29 gauge galvalume white Eagle Pro only.
- ▶ 3 ft. wide coverage.
- ▶ Entire panel is perforated, using IPA number 111 protocol.
- ▶ Hole size is .041 diameter, on 1/2" staggered centers, with minimum margins parallel to length. Straight rows of holes will be parallel to the panel width. 19 holes per sq. inch, resulting in 12% open area.
- Standard polyester two-coat paint system.

- Staggered on 1/2" Centers
 .041" Holes
 rranty.
- ▶ 5 Year paint warranty.
- ▶ Stock or custom lengths available.
- ▶ For internal use only.

EAGLE PRO POLYCARBONATE PANEL

CLEAR



- ▶ Available in Eagle Pro and Enterprise.
- Length 12' Stock.
- Warranty 10 year.
- ▶ Weight 6 oz.

Item# 9909511

WHITE



- ▶ Available in Eagle Pro only.
- ▶ Length 12'.
- ▶ Warranty 10 year.
- Special Order.



Just Imagine... a factory - applied solution for condensation control!

How Does it Work?

As the temperature and humidity conditions reach the dew point, moisture condenses on the underside of metal roofing forming droplets of water.

When Dripstop, an internationally patented CCM (Condensation Control Membrane), is pre-applied to Eagle Pro in our manufacturing facility in Tomah, Wisconsin it provides a medium for trapping this moisture in the specially designed pockets formed in the membrane. The material holds that moisture until conditions go back below the dew point and is then released back into the air in the form of normal humidity.

Condensation Control Solution

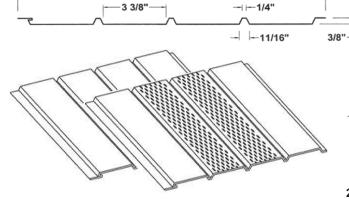
ADVANTAGE OF USING DRIPSTOP WITH THE EAGLE PRO PANEL

- ► Saves Money No need to insulate against condensation. No more costs for installing insulation. DripStop is applied at the time the panel is formed.
- ► Saves Time Completely cuts out one step of the building process, and up to half the time on the roof.

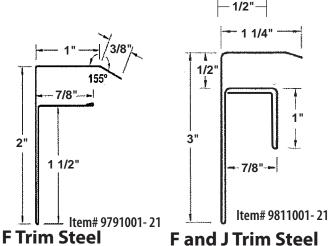
 Arrives on the jobsite pre-installed on the panels.
- ▶ **Vapor Barrier** Eliminates the need to provide and install conventional vapor barrier.
- ▶ Easy to Clean Spray with a hose or pressure washer.
- ▶ **Durable** Adhered to the panel for lasting performance. Will not deteriorate, tear or rip. Very difficult to slice through.
- ▶ Helps Prevent Corrosion Test have proven it adds another layer of protection specifically from the corrosive elements in livestock confinement.
- ▶ **Reduces Noise** Improves acoustical insulation.
- ▶ Selection Available in Eagle Pro.
- ▶ Warranty 20 year adhesion warranty.

POST FRAME SOFFIT

*Finally, soffit panels in colors that match roofing and siding panels.



- ▶ Available in both solid (non-vented) and center vent soffit panels.
- ▶ Aluminum soffit panels cover 16" wide and are 3/8" deep.
- ▶ Stock lengths are 12'. 192 square feet per carton.
- Finish Poly Coat 3000.
- ▶ Available in every All American Steel color except copper canyon.
- ▶ Center vent soffit has 6.6" of net free area per lineal foot.



J Channel

Item# 9781001-21

1/2"

OUR

NEWEST

PANEL.



60"

33

48" 54"

31 25 20

52

PATRIOT 4

- ▶ Traditional standing seam design.
- ▶ 1" rib height, 11.66" on center ribs.
- 40 year paint warranty.
- 29 gauge galvalume painted with silicone modified polyester (SMP) coating WeatherXL™
- ▶ Substructure: Patriot 4 is designed to be utilized over open structural framing 16" on center or a solid substrate. Solid substrate is recommended. To avoid panel distortion use a properly aligned and properly engineered substructure.
- Minimum roof slope 3:12.
- Full hard, 90,000 psi steel.
- Standard panels 29 gauge galvanize substrate.
- For post frame and residential application.

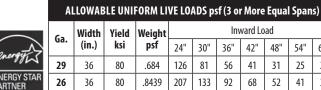


ENTERPRISE



Classic board and batten design.

- ▶ 11/16" rib height, 9" on center ribs.
- ▶ 40 year paint warranty.
- Energy Star rated.



Substructure: Enterprise is designed to be utilized over							
open structural framing or a solid substrate. To avoid panel distortion	use a properly alig	gned and p	properly	engine	ered sul	bstruct	ure.

SPECIFICATIONS

	29 gauge galvanized	26 gauge galvalume		
Design Stress	48,000 psi	48,000 psi		
Yield Point	90,000 psi minimum	90,000 psi minimum		
Tensil Strength	92,000 psi minimum	92,000 psi minimum		
Color-Coated Steel Thickness	.0165" nominal	.020" nominal		
Color-Coated Weight	.6969 lbs / sq. ft	.8747 lbs / sq. ft		

GENERAL INFORMATION

- ▶ Length: Minimum factory cut length is 3'-0". Maximum recommended panel length is 40'-0". Longer panels require additional considerations in packaging, shipping and erection. Please consult All American Steel sales for recommendations.
- ▶ Fasteners: The fastener selection guide should be consulted for choosing the proper fastener for specific applications. Quantity and type of fastener must meet necessary loading and code requirements.
- Finish: Valspar Weather XL, silicone modified polyester, 40 year warranty.
- Patriot 4 and Enterprise panels must be stored in a dry place. Stand panels vertically, fanning them out at the bottom to provide the maximum positive air circulation. Severe damage to panels will occur if moisture is allowed to remain between stacked panels.
- Enterprise panels available in 29 gauge galvanized substrate and 26 gauge galvalume substrate.
- ▶ Enterprise is available in galvanized G90 bare and G60 painted.
- ▶ Patriot 4 and Enterprise have a minimum roof slope 3:12.
- ▶ Consult color chart for available colors and gauges. Available colors and gauges will vary on Patriot 4 and Enterprise.
- Oil canning is inherent in all metal panels and is not a cause for panel rejection.
- It is recommended to use a shears to cut to length or slope. Do not cut panels with an abrasive blade. Using abrasive blades aids the formation of end rust.

PANEL MAX

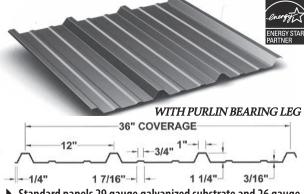




- ▶ Standard panels 29 gauge galvanized substrate.
- ▶ Traditional rib look.
- ▶ 1/2" rib height, 3" on center ribs.
- ▶ 40 year paint warranty.
- ▶ Energy Star rated.
- ▶ Minimum roof slope 3:12.
- ▶ Full hard, 90,000 psi steel.
- ▶ Select colors only.



PBR-PANEL



- Standard panels 29 gauge galvanized substrate and 26 gauge galvalume substrate.
- ≥ 29 gauge galvanized G90 bare and G60 painted with silicone modified polyester (SMP) coating WeatherXL™
- ▶ Minimum roof slope 3:12.
- ▶ Energy Star rated.
- ▶ 40 year paint warranty.
- ▶ 1 1/4" rib height, 12" on center ribs.
- Trapezoidal rib.
- ▶ Full hard, 90,000 psi steel.

LOAD TABLES

ALLOW	ALLOWABLE UNIFORM LIVE LOADS psf (3 or More Equal Spans)										
C-	Width	Yield	Weight		Inwar	d Load	d				
Ga.	(in.)	ksi	psf	24"	30"	36"	42"				
29	36	80	.684	162	104	72	46				

ALLOWABLE UNIFORM LIVE LOADS psf (3 or More Equal Spans)											
Ga.	Width (in.)	h Yield ksi	Weight								
ua.			psf	24"	30"	36"	42"	48"	54"	60"	
29	36	80	.684	244	193	141	103	79	63	51	
26	36	80	.8439	282	133	92	68	52	69	56	

SPECIFICATIONS

	29 gauge galvanized	26 gauge galvalume
Design Stress	48,000 psi	48,000 psi
Yield Point	90,000 psi minimum	90,000 psi minimum
Tensil Strength	92,000 psi minimum	92,000 psi minimum
Color-Coated Steel Thickness	.0165" nominal	.020" nominal
Color-Coated Weight	.6969 lbs / sa. ft	.8747 lbs / sa. ft

GENERAL INFORMATION

- ▶ Substructure: Panel Max and **PB**R Panel are designed to be utilized over open structural framing or a solid substrate. To avoid panel distortion use a properly aligned and properly engineered substructure.
- Length: Minimum factory cut length is 3'-0". Maximum recommended panel length is 40'- 0". Longer panels require additional considerations in packaging, shipping and erection. Please consult All American Steel sales for recommendations.
- ▶ Fasteners: The fastener selection guide should be consulted for choosing the proper fastener for specific applications. Quantity and type of fastener must meet necessary loading and code requirements.
- Finish: Valspar Weather XL, silicone modified polyester, 40 year warranty.
- ▶ Panels must be stored in a dry place. Stand vertically if steel stacks do get wet, fanning them out at the bottom to provide the maximum positive air circulation. Severe damage to panels will occur if moisture is allowed to remain between stacked panels.
- ▶ Oil canning is inherent in all metal panels and is not a cause for panel rejection.
- It is recommended to use a shears to cut to length or slope. Do not cut panels with an abrasive blade. Using abrasive blades aids the formation of end rust.

30

24

80

22

GALVANIZED



1 1/4" GALVANIZED CORRUGATED



ALLOWABLE UNIFORM LIVE LOADS psf (3 or More Equal Spans)									
Ga.	Width	Yield	Inward Load						
ua.	(in.)	ksi	24"	30"	36"	42"	48"	60"	

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- Standard 30 gauge stock. *Special order 26 & 29 gauge.
- Galvanized G60 substrate.
- Exposed direct fastened panel.

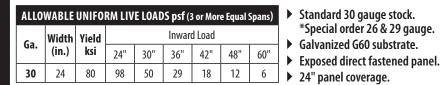
Standard 30 gauge stock.

Galvanized G60 substrate.

*Special order 26 & 29 gauge.

- 24" panel coverage.
- ▶ Corrugated ribs on 1 1/4" centers.
- 1/4" rib height.
- ▶ Minimum slope 3:12.
- ▶ Applies over open framing or solid substrate.
- Stock lengths: 8',10',12'.
- Custom lengths 6' to 30'.
- Special Order.

2 1/2" GALVANIZED CORRUGATED

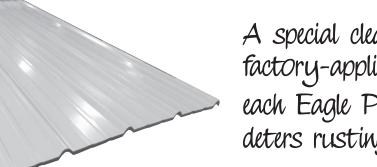




- ▶ Corrugated ribs on 1 1/4" centers.
- ▶ 1/4" rib height.
- ▶ Minimum slope 3:12.
- Applies over open framing or solid substrate.
- ▶ Available lengths: 8',10',12'.
- Custom lengths 6' to 30'.
- Special Order.

EDGE - RUST INHIBITOR

24" panel coverage.



A special clear, rust inhibitor is factory-applied to the cut ends of each Eagle Pro panel. This inhibitor deters rusting of the exposed edge.

PANEL SHEAR WITH JIG jobsite shears for rent.



Using a cut-off shears to cut panel ends is the recommend method. Hand shears are an acceptable alternative, however a full width shears will have less metal deforming. The use of abrasive blades will damage panels and void the warranty. Hot shards from the abrasive blade will also damage the painted finish.

Straight shears - good for cuts 0:12 pitch to 2:12 pitch. Angle shears - good for cuts 3:12 pitch to 5:12 pitch.



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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
01	29	LF	Custom Length Available		
	29	EACH	10′- 3″	9011001-21	2 1/8" Color Side
	29	EACH	14'- 3"	9011401-21	1/2"
*BASE AND DRIP FLASHING	29	EACH	16'- 3"	9011601-21	7/8"
02	29	LF	Custom Length Available		工,
	29	EACH	10'- 3"	9021001-21	1 1/2" Color Side
	29	EACH	14'- 3"	9021401-21	7/8"
*BASE FLASHING - 7/8"	29	EACH	16'- 3"	9021601-21	U
03	29	LF	Custom Length Available		Color Side
	29	EACH	10′- 3″	9031001-21	7/8" 1 1/2"
	29	EACH	14'- 3"	9031401-21	
*RODENT GUARD	29	EACH	16'- 3"	9031601-21	2" 🔀 1/2"
04	29	LF	Custom Length Available		☐
	29	EACH	10′- 3″	9041001-21	1.5/8"
	29	EACH	14'- 3"	9041401-21	1 1/2"
BASE FLASHING - 1.5"	29	EACH	16'- 3"	9041601-21	U <u>i</u> .
05	29	LF	Custom Length Available		1 1/2",
	29	EACH	10'- 3"	9051001-21	Color Side 1 1/4"
	29	EACH	14'- 3"	9051401-21	2" 1/2"
RODENT GUARD - 1.5"	29	EACH	16'- 3"	9051601-21	2" > 1/2"
06	29	LF	Custom Length Available		Color Side
	29	EACH	10'- 3"	9061001-21	1 1/2" +
	29	EACH	ACH 14'- 3" 9061401-21		
*SQUARE BASE	29	EACH	16'- 3"	9061601-21	1"



PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
07	29	LF	Custom Length Available		Color Side 7/8"
	29	EACH	10'- 3"	9071001-21	2 1/4"
	29	EACH	14'- 3"	9071401-21	
*BASE TRIM OR ZEE FLASHING	29	EACH	16'- 3"	9071601-21	1 1/2"
08	29	LF	Custom Length Available		7/8"
	29	EACH	10'- 3"	9081001-21	1/2" 1 5/8"
	29	EACH	14'-3"	9081401-21	4 1/2"
*OVERHEAD DOOR DRIP 4 1/2"	29	EACH	16′- 3″	9081601-21	Color / Side
09	29	LF	Custom Length Available		7/8"
	29	EACH	10'- 3"	9091001-21	1/2" 1 5/8"
	29	EACH	14'-3"	9091401-21	6"
*OVERHEAD DOOR DRIP 6"	29	EACH	16′- 3″	9091601-21	Color Side
10	29	LF	Custom Length Available		7/8"
	29	EACH	10'- 3"	9101001-21	1/2" 1 5/8"
	29	EACH	14'- 3"	9101401-21	6 1/2"
*OVERHEAD DOOR DRIP 6 1/2"	29	EACH	16'- 3"	9101601-21	Side
11	29	LF	Custom Length Available		7/8"
	29	EACH	10'- 3"	9111001-21	1/2" 1_5/8"
	29	EACH	14'- 3"	9111401-21	8"
*OVERHEAD DOOR DRIP 8"	29	EACH	16'- 3"	9111601-21	Color Side
12	29	LF	Custom Length Available		7/8"
	29	EACH	10'- 3"	9121001-21	1/2" 1 3/4"
	29	EACH	14'- 3"	9121401-21	8 7/8"
*OVERHEAD DOOR DRIP 8 7/8"	29	EACH	16'- 3"	9121601-21	Color Side

9

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
13	29	LF	Custom Length Available		7/8" -
	29	EACH	10′- 3″	9131001-21	1"1 7/8"
	29	EACH	14′- 3″	9131401-21	4 1/2"
*OVERHEAD DOOR FLASHING 4 1/2"	29	EACH	16′- 3″	9131601-21	Color Side
14	29	LF	Custom Length Available		7/8" ├ -
	29	EACH	10'- 3"	9141001-21	1" 17/8"
	29	EACH	14′- 3″	9141401-21	6" 📐
*OVERHEAD DOOR FLASHING 6"	29	EACH	16′- 3″	9141601-21	Color Side
15	29	LF	Custom Length Available		7/8" ⊢
	29	EACH	10′- 3″	9151001-21	1" 1 7/8"
	29	EACH	14′- 3″	9151401-21	6 1/2"
*OVERHEAD DOOR FLASHING 6 1/2"	29	EACH	16′- 3″	9151601-21	Color Side
16	29	LF	Custom Length Available		7/8" ⊢⊣
	29	EACH	10'- 3"	9161001-21	1"1 7/8"
	29	EACH	14'- 3"	9161401-21	8"
*OVERHEAD DOOR FLASHING 8"	29	EACH	16′- 3″	9161601-21	Color Side
17	29	LF	Custom Length Available		7/8"
	29	EACH	10'- 3"	9171001-21	1" T L 2 1/4"
	29	EACH	14'- 3"	9171401-21	8 7/8"
*OVERHEAD DOOR FLASHING 8 7/8"	29	EACH	16'- 3"	9171601-21	Color Side
18	29	LF	Custom Length Available		1"
	29	EACH	10'- 3"	9181001-21	1/2" <u> </u>
	29	EACH	14'- 3"	9181401-21	5 3/4"
*WALK DOOR AND WINDOW TRIM	29	EACH	16'- 3"	9181601-21	Color Side



PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
19	29	EACH	10'- 3"	9191001-21	2 1/4" Color Side
	29	EACH	14'- 3"	9191401-21	1" > 2"
DOOR & EDGE CAP	29	EACH	16′- 3″	9191601-21	1/2"
20	29	EACH	10'- 3"	9201001-21	Color Side 7 7/8"
	29	EACH	14'- 3"	9201401-21	3"
DOOR JAMB FLASHING	29	EACH	16'- 3"	9201601-21	1" \(\sum \) \(\sum \) 3/4"
21	29	EACH	10′- 3	9211001-21	7/8" Color Inside J-Channel
	29	EACH	14′- 3″	9211401-21	7/8"
*J - CHANNEL	29	EACH	16′- 3″	9211601-21	' 2 1/8" ' Note: Color returns inside of J-Channel
22	29	EACH	10′- 3″	9221001-21	1 1/2"
	29	EACH	14'- 3"	9221401-21	7/8"
*WIDE J-CHANNEL	29	EACH	16′- 3″	9221601-21	Color 2 3/8"
78	29	EACH	10'- 3"	9781001-21	<u> </u>
	29	EACH	14'- 3"	9781401-21	1/2"
SOFFIT J-CHANNEL	29	EACH	16′- 3″	9781601-21	Color Side
*F x 7/8"	29	EACH	10' - 3"	9231001-21	1 3/4" ± 7/8"
*SOFFIT REVERSIBLE F-TRIM	29	EACH	10' - 3"	9791001-21 NOT AVAILABLE AT THIS TIME	7/8" 11/8" Color Side
F & J 7/8"	29	EACH	10′ - 3"	9241001-21	1 7/8" 7/8" Color Side



PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
*SOFFIT F & J TRIM	29	EACH	10' - 3"	9811001-21	1 1/4" Color Inside
SOFFIT MITER DIVIDER	29	EACH	10'-3"	9251001-21	2 1/2" Color Side
26	29 29	EACH EACH	10'- 3" 14'- 3"	9261001-21 9261401-21	3 1/2"
SOFFIT FLASHING x 3	29 29 29	EACH EACH	16'- 3" 10'- 3" 14'- 3"	9261601-21 9271001-21 9271401-21	5 1/2" 12" 2"
SOFFIT FLASHING x 5	29 29	EACH EACH	16'- 3" 10'- 3"	9271601-21 9281001-21	Color Side
SOFFIT FLASHING x 7	29	EACH EACH	14'-3" 16'-3"	9281401-21 9281601-21	Color Side
30	29 29 29	EACH EACH	10'-3" 12"- 3" 10'-3"	9291001-21 9291201-21 9301001-21	1 1/2"
31	29 29 29	EACH EACH EACH	12"- 3" 10'-3" 12"- 3"	9301201-21 9311001-21 9311201-21	1 1/2" 5"
32	29 29	EACH EACH	10'-3" 12'- 3"	9321001-21 9321201-21	1 1/2"
33	29 29 29	EACH EACH	10'- 3" 12'- 3" 10'- 3"	9331001-21 9331201-21 9341001-21	1 1/2" 6"
35	29 29	EACH EACH	12'- 3" 10'- 3"	9341201-21 9351001-21	1 1/2"
ANGLE	29	EACH	12'- 3"	9351201-21	1 1/2"



PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
36	29	EACH	10'- 3"	9361001-21	Color Side
	29	EACH	14′- 3″	9361401-21	3"
INSIDE ANGLE	29	EACH	16'- 3"	9361601-21	3"
37	29	EACH	10'- 3"	9371001-21	T [
	29	EACH	12′- 3″	9371201-21	3"
	29	EACH	14'- 3"	9371401-21	1
OUTSIDE ANGLE	29	EACH	16'- 3"	9371601-21	Color Side
38	29	EACH	10′- 3″	9381001-21	3" 3/4"
	29	EACH	12'- 3"	9381201-21	3"
	29	EACH	14'- 3"	9381401-21	Color
*MINI-OUTSIDE CORNER	29	EACH	16'- 3"	9381601-21	Side Ì 🗔 3/4"
39	29	EACH	10′- 3″	9391001-21	5/8 "
	29	EACH	12'- 3"	9391201-21	4 1/8" 1" 5/8"
	29	EACH	14'- 3"	9391401-21	Color
*OUTSIDE CORNER	29	EACH	16'- 3"	9391601-21	Side 4 1/8"
40	29	EACH	10'- 3"	9401001-21	4 1/8"
	29	EACH	14'- 3"	9401401-21	4 1/8" 5/8"
*INSIDE CORNER	29	EACH	16'- 3"	9401601-21	1" Color Side
41	29	EACH	10'- 3"	9411001-21	Color Side 6 1/8"
	29	EACH	14'- 3"	9411401-21	4 1/8" 1"
*RAKE AND GABLE	29	EACH	16'- 3"	9411601-21	⊥ ↓ 5/8"
76	29	EACH	10'- 3"	9761001-21	Color Side 4 1/8"
	29	EACH	14'- 3"	9761401-21	3 1/8"
MINI-RAKE AND GABLE	29	EACH	16'- 3"	9761601-21	5/8"

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS				
42	29	LF	Custom Length Available		3" Color Side				
	29	EACH	10'- 3"	9421001-21	4 1/8"				
	29	EACH	14'-3"	9421401-21	' <>)				
SHINGLE RAKE TRIM	29	EACH	16'- 3"	9421601-21	 				
43	29	LF	Custom Length Available		* *				
	29	EACH	10'- 3"	9431001-21	Color				
	29	EACH	14'- 3"	9431401-21	3 1/2"				
EAVE FLASHING *SPECIFY DESIRED PITCH	29	EACH	16'- 3"	9431601-21	3/4" / 1"				
44	29	LF	Custom Length Available		* 12" 3"				
	29	EACH	10'- 3"	9441001-21	Side				
	29	EACH	14'- 3"	9441401-21	1 3/8"				
GUTTER APRON* *SPECIFY PITCH	29	EACH	16'- 3"	9441601-21					
45	29 LF		Custom Length Available		* 12" * Color				
	29	EACH	10'- 3"	9451001-21	1" Color Side				
RIDGE CAP *SPECIFY DESIRED PITCH	29	EACH	12'- 3"	9451201-21	2 5/16"				
46	29	LF	Custom Length Available		*				
	29	EACH	10'- 3"	9461001-21	Color Side 1"				
RIDGE CAP *SPECIFY DESIRED PITCH	29	EACH	12'- 3"	9461201-21	5 5/8"				
47	29	LF	Custom Length Available		* 12"				
	29	EACH	10'- 3"	9471001-21	Color Side 1"				
RIDGE CAP *SPECIFY DESIRED PITCH	29	EACH	12'- 3"	9471201-21	8 3/8"				

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
48	29	LF	Custom Length Available		12" Color * 7 1/2" Side
	29	EACH	10'- 3"	9481001-21	4 3/8"
HIGH SIDE TRIM *SPECIFY DESIRED PITCH	29	EACH	16'- 3"	9481601-21	↓ ↓ ↓ ↓ <u>↓ 5/8"</u>
49	29	LF	Custom Length Available		12" * Color
FLEX-O-VENT RIDGE *SPECIFY DESIRED PITCH	29	EACH	10'- 3"	9491001-21	Side 5 1/2" 1" 1" 5 1/2"
50	29	LF	Custom Length Available		Color Side
	29	EACH	10'- 3"	9501001-21	1"
	29	EACH	14'- 3"	9501401-21	3 1/2"
*SIDEWALL TIE-IN TRIM	29	EACH	16'- 3"	9501601-21	3/4"
51	29	LF	Custom Length Available		12"*
	29	EACH	10'- 3"	9511001-21	4" Color Side
	29	EACH	14'- 3"	9511401-21	
END WALL FLASHING *SPECIFY DESIRED PITCH	29	EACH	16'- 3"	9511601-21	6"
52	29	LF	Custom Length Available		* 12" Color Side
	29	EACH	10'- 3"	9521001-21	
	29	EACH	14'- 3"	9521401-21	4 3/4"
GAMBREL LOWER *SPECIFY UPPER AND LOWER PITCH	29	EACH	16'- 3"	9521601-21	
53	29	LF	Custom Length Available		12"
	29	EACH	4 3/4" ± Color Side		
	29	EACH	14'- 3"	9531401-21	4 3/4"
GAMBREL UPPER *SPECIFY UPPER AND LOWER PITCH	29	EACH	16'- 3"	9531601-21	

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH -	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
54	29	LF	Custom Length Available		1 5/8"
	29	EACH	10'- 3"	9541001-21	1 1/2" Color Side
	29	EACH	14'- 3"	9541401-21	1 7/8" 6"
CORNER SLIDING DOOR JAMB 6"	29	EACH	16'- 3"	9541601-21	V <u></u>
55	29	LF	Custom Length Available		1 5/8"
	29	EACH	10'- 3"	9551001-21	1 1/2" Color Side
	29	EACH	14'- 3"	9551401-21	2" 7 1/4"
CORNER SLIDING DOOR JAMB 7 1/4"	29	EACH	16'- 3"	9551601-21	J_
56	29	LF	Custom Length Available		1 5/8"
	29	EACH	10'- 3"	9561001-21	1 1/2" Color Side
	29	EACH	14'- 3"	9561401-21	2" 9 1/4"
CORNER SLIDING DOOR JAMB 9 1/4"	29	EACH	16'- 3"	9561601-21	. 1
57	29	LF	Custom Length Available		2 5/8"
	29	EACH	10'- 3"	9571001-21	5 3/4" 2 1/8"
	29	EACH	14'- 3"	9571401-21	
SLIDING DOOR JAMB	29	EACH	16'- 3"	9571601-21	Color Side
58	29	LF	Custom Length Available		Color Side 1 13/16"
	29	EACH	10'- 3"	9581001-21	<u></u>
SQUARE CANNONBALL OR NATIONAL	29	EACH	14'- 3"	9581401-21	2 5/16"
SINGLE DOOR TRACK COVER (FACE MOUNT)	29	EACH	16'- 3"	9581601-21	

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
59	29	LF	Custom Length Available		Color Side
	29	EACH	10'- 3"	9591001-21	1 3/8"
SQUARE CANNONBALL OR NATIONAL	29	EACH	14'- 3"	9591401-21	2 3/8" 1 2 3/8"
DOUBLE DOOR TRACK COVER (TOP MOUNT)	29	EACH	16'- 3"	9591601-21	⊢ 1/2"
60	29	LF	Custom Length Available		∠Color Side
	29	EACH	10'- 3"	9601001-21	2 3/8"
ROUND CANNONBALL	29	EACH	14'- 3"	9601401-21	1 3/4"
SINGLE DOOR TRACK COVER (TOP MOUNT)	29	EACH	16'- 3"	9601601-21	3/4~
61	29	LF	Custom Length Available		Çolor Side
	29	EACH	10'- 3"	9611001-21	1 5/16"4 7/16"
ROUND CANNONBALL	29	EACH	14'- 3"	9611401-21	3 5/8"
DOUBLE DOOR TRACK COVER (TOP MOUNT)	29	EACH	16'- 3"	9611601-21	3/4"
62	29	LF	Custom Length Available		Color Side
	29	EACH	10'- 3"	9621001-21	1 7/8" 1 5/8" 6 7/8"
ROUND CANNONBALL	29	EACH	14'- 3"	9621401-21	4 3/8"
DOUBLE DOOR TRACK COVER	29	EACH	16'- 3"	9621601-21	1/2"—→ /√
5NOW GUARD	29	EACH	10'-3"	9631001-21	Color Side 3-1/2" ⊢1-1/4"-⊢ ⊢1-1/2"-⊢

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
64	29	EACH	10'- 3"	9641001-21	* 12" Color Side
EAVE TRIM *SPECIFY ROOF PITCH	29	EACH	16'- 3"	9641601-21	3 1/2"
65	29	EACH	10'- 3"	9651001-21	1 3/4" 1 1/4"
D-EDGE *SPECIFY ROOF PITCH	29	EACH	16'- 3"	9651601-21	Side
66	29	EACH	10'- 3"	9661001-21	Color Side 3 1/2" 1"
RESIDENTIAL RAKE TRIM	29	EACH	16'- 3"	9661601-21	2 1/2" 3/4"
67	29	EACH	10'- 3"	9671001-21	Color Side
HIP TRIM *SPECIFY DESIRED PITCH	29	EACH	16'- 3"	9671601-21	4 1/8" 4 1/8"
68	29	EACH	10'- 3"	9681001-21	12" *
VALLEY TRIM *SPECIFY ROOF PITCH BOTH SIDES	29	EACH	16'- 3"	9681601-21	9 1/2" 9 1/2"
69	29	EACH	10′- 3	9691001-21	Color Side 1"
VALLEY TRIM *SPECIFY ROOF PITCH BOTH SIDES	29	EACH	16'- 3"	9691601-21	14" 14"
80	29	EACH	10′- 3	9801001-21	Color Side
HIDDEN VALLEY	29	EACH	16'- 3"	9801601-21	8"

NOTE: IF THE HIDDEN VALLEY IS MORE THAN ONE LENGTH, PLEASE SPECIFY ON ORDER. THIS TRIM CANNOT BE LAPPED WITHOUT MODIFICATION. LENGTHS GET PROGRESSIVELY LARGER UP THE VALLEY.

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PRODUCT	GAUGE	UNIT OF MEASURE	LENGTH	ITEM NUMBER PAINTED	PROFILES & DIMENSIONS
71	29	EACH	10'- 3"	9711001-21	Color Side*
RIDGE TRIM *SPECIFY ROOF PITCH	29	EACH	20'- 6"	9712001-21	8 1/8" 8 1/8"
72	29	EACH	10'- 3"	9721001-21	Color Side 8" 12" *
HI-SIDE TRIM *SPECIFY ROOF PITCH	29	EACH	20′- 6″	9722001-21	1/2"
73	29	EACH	10'- 3"	9731001-21	Color Side
SIDE WALL FLASHING	29	EACH	20′- 6″	9732001-21	8" \ 2 1/2"
PANEL CAP	29	EACH	10′- 3″	9741001-21	7/8" 13/16" Color Side 2 5/16"
77	29	EACH	10'- 3"	9771001-21	1"
HEM FLASHING	29	EACH	20′- 6″	9772001-21	2 1/2"

PROTECTIVE FILM Scratch free trim All American Steel is one of the few manufacturers in the nation that protects all of it's trim with film. The quality that we insist on can only be achieved with a film protective coating...scratch free products to your project; every project, every time.

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SPECIAL TRIM INFORMATION

19

Custom Made Special Trims up to 21 feet

Utilizing state-of-the-art equipment All American Steel manufactures special trim designed to your specifications. To help ensure accuracy, please provide the following information.

HOW TO ORDER SPECIAL TRIM

- 1. A drawing of the trim design.
- 2. Clearly marked dimensions of each leg.
- 3. Clearly marked degrees of each angle.
- 4. Clearly indicate the color side.
- 5. Indicate if hems are open or closed.

Trim Manufacturing Specificat	tions
- Hem size must be 1/2" or larger.	1/2"
- Bends on hemmed legs need to be greater than 1/2". Otherwise, the hem obstructs the bend.	1/2"
- Smashed parts need to be at least 1 1/4". *Maximum press can bend is 135 degrees.	1 1/4"
- Bending two, 90 degree bends on the same side, leg "A" or "C" must be equal to or less than "B". Thus, "B" can never be shorter than both "A" and "C".	LEG "C" LEG "A"
- When bending angles opposite of one another, like a Z, leg "A" must be 11/16" or larger.	LEG "A"
 Parts with more than two bends on the same side are difficult to bend unless the dimensions are large enough to clear the press. For parts like these, please consult your representative in advance. 	

*For trims that slide over another part where inside dimensions are critical, please indicate "CRITICAL" measurement.

THE STEEL TRUTH AND NOTHING BUT THE STEEL TRUTH

Most manufacturers and big box stores claim to provide 29 gauge steel panels... and they do just that. The problem arises when they don't say what the actual thickness of their panel is. Steel mills are allowed to make 29 gauge steel from a range of .0142 - .0155 in thickness. While some suppliers enjoy providing thinner steel with lower quality, All American Steel has decided thicker steel with higher quality is a better choice. What's most important to remember is the thicker the steel the better.

THE STEEL TRUTH EQUATION THICKER STEEL = BETTER QUALITY STEEL = ALL AMERICAN STEEL

20 SPECIAL TRIM ANGLES



Angle Chart



DEGREES BASED	ROOF SLOPE											
ON ROOF PITCH	1:12	2:12	3:12	4:12	5:12	6:12	7:12	8:12	9:12	10:12	11:12	12:12
HIP AND VALLEY	173°	166°	160°	154°	148°	143°	138°	133°	129°	126°	123°	120°
EAVE AND ENDWALL	94°	99°	104°	108°	112°	116°	120°	123°	126°	129°	132°	135°
RIDGE	170°	161°	152°	143°	135°	127°	120°	113°	106°	100°	95°	90°
GUTTER AND PITCH BREAK	94°	99°	104°	108°	112°	116°	120°	123°	126°	129°	132°	135°

TRANSITIONAL LOWER GAMBREL FLASHING

		_	FROM														
		12:12	11:12	10:12	9:12	8:12	7:12	6:12	5:12	4:12	3:1	2 2:1	2 1:1	2			
	1:12	139°	142°	144°	147°	150°	154°	158°	162°	168°	172	° 177	0				
	2:12	144°	147°	149°	152°	156°	159°	163°	167°	171°	176	<u>'</u>	DED	CAMD	DEI EI	٨٥١١١١	
	3:12	149°	151°	154°	157°	160°	163°	167°	171°	175°	-	UP	PEK		REL FL	.ASHII	NG
	4:12	153°	156°	158°	161°	164°	168°	172°	176°						OM		
	5:12	157°	160°	162°	165°	168°	172°	176°		<u> </u>		1:12	<u>2:12</u>	3:12	4:12	5:12	6:12
	6:12	161°	164°	166°	169°	172°	176°			18	:12	128°	133°	137°	142°	146°	150°
임	7:12	165°	167°	170°	173°	176°				17	:12	129°	134°	139°	143°	147°	151°
	8:12	168°	171°	173°	176°		•			16	:12	131°	<u>136°</u>	140°	145°	149°	153°
	9:12	172°	174°	177°						15	:12	133°	138°	142°	147°	151°	155°
	10:12	175°	177°		'					14	:12	135°	<u>140°</u>	144°	149°	153°	157°
	11:12	177°								<u>ව 13</u>	:12	137°	142°	146°	151°	155°	159°
	12:12		•							12	:12	139°	144°	149°	153°	157°	161°
		•								11	:12	142°	147°	151°	156°	160°	164°
										10	:12	144°	149°	154°	158°	162°	166°
										9	:12	147°	152°	157°	161°	165°	169°
										8	:12	150°	155°	160°	164°	168°	172°
										7	:12	154°	159°	163°	168°	172°	175°

Substrate Facts

GALVALUME COATING

- ▶ Galvalume is a hot-dip process in aluminum, zinc and silicone. AZ55
- ▶ 55% aluminum, 43.5% zinc, 1.5% silicone by weight.
- ▶ 80% aluminum, 19% zinc, 1% silicone by volume.
- ▶ Zinc bonds with steel to create a barrier to corrosion caused by moisture.
- ▶ Aluminum is a metal that naturally resists corrosion and reflects heat.
- Silicone enhances the adhesion of the coating.
- ▶ Galvalume under normal environmental conditions is at least 2-4 times as resistant to corrosion compared to galvanized.
- ▶ Galvalume should not be used in contact with concrete or mortar. The high alkaline content will cause rapid corrosion.
- ▶ Galvalume panels are not warrantied when used in animal containment buildings.
- ► Galvalume carries a 25 year 6 month warranty from the steel mill on rust perforation.

GALVANIZED COATING

- ► Galvanized is a hot-dip process in zinc.
- ▶ A chemical bond occurs between the zinc and the carbon sheet steel.
- ▶ Galvanized coating is measured in ounces per 100 square feet.
- ▶ G100 has 100 oz. of zinc per 100 square feet; includes both sides.
- ▶ The greater the amount of zinc, the greater the protection against corrosion.
- ▶ Galvanized panels perform better in animal containment buildings than galvalume but still are not warrantied.
- ▶ The zinc in the two substrates actually sacrifices itself to protect the underlying steel from rust when panel damage occurs. Since galvanized has more zinc this phenomenon is more pronounced in galvanized panels. After 10 years this action seems to equalize between the two.



GUTTER STYLE K 21

Finally, gutter in colors that match roofing and siding panels.

PRODUCT	ITEM NUMBER	SIZE	MODEL NUMBER	INFORMATION
		5" x 10' 5" x 20'	10100 10310	► AVAILABLE IN 29 GAUGE GALVANIZED ► 5" AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON 6" AVAILABLE WHITE FAPTH D C = 3-1/4" 3-7/8" B = 3-7/16" 4-3/8" C = 3-1/4" 3-7/8" B = 3-7/16" 4-3/8" B = 3-7/16" 4-3/8"
K GUTTER		6" x 10' 6" x 20'	11010 11070	D = 3-3/4" 4-7/8" BROWN, COCOA BROWN, TERITONE ONLY Weather XL™ FINISH 40 YEAR FINISH WARRANTY
OUTSIDE SQUARE CORNER		5" 6"	15040 16061	 AVAILABLE IN 29 GAUGE GALVANIZED 5" AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON 6" AVAILABLE WHITE, EARTH BROWN, COCOA BROWN, TERITONE ONLY 20 PIECES PER CARTON
INSIDE SQUARE CORNER		5" 6"	15041 15061	 AVAILABLE IN 29 GAUGE GALVANIZED 5" AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON 6" AVAILABLE WHITE, EARTH BROWN, COCOA BROWN, TERITONE ONLY 20 PIECES PER CARTON
		5" RH 5" LH 6" RH	15080 15081 15090	AVAILABLE IN 29 GAUGE GALVANIZED 5" AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON 6" AVAILABLE WHITE, EARTH BROWN, COCOA BROWN, TERITONE ONLY
END CAP		6" LH 5"	15091 15643- GV10	 ▶ 20 PIECES PER CARTON ▶ HANGER INCLUDES 5" SCREW, 100 PIECES PER CARTON ▶ INSTALL 24" ON CENTER MAXIMUM ▶ GALVANIZED ONLY
SCREW ON GUTTER HANGER		6"	15638- AL10	 ► HANGER INCLUDES 6" SCREW,100 PIECES PER CARTON ► INSTALL 24" ON CENTER MAXIMUM ► ALUMINUM ONLY
OVAL WIDE FLANGE OUTLET		3" 4"	15421 15432	➤ AVAILABLE IN GALVANIZED OR WHITE ONLY ➤ 50 PIECES PER CARTON
CLINCHER BAND		3" 4"	15530 15540	 AVAILABLE IN 29 GAUGE GALVANIZED 5" AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON 6" AVAILABLE WHITE, EARTH BROWN, COCOA BROWN, TERITONE ONLY 100 PIECES PER CARTON

22 GUTTER STYLE K



PRODUCT	ITEM NUMBER	SIZE		MODEL NUMBER		INFORMATION	
ELBOW STYLE A		3" 4"		15452 15457	 AVAILABLE IN 29 AVAILABLE IN EVE EXCEPT COPPER C Weather XL™ 40 YEAR FINISH W 20 PIECES PER CA 	ERY ALL AMERICAN STEEL COLOR ANYON FINISH VARRANTY	
ELBOW STYLE B		3" 4"		15482 15488	EVCEDT CODDED C	ERY ALL AMERICAN STEEL COLOR ANYON FINISH VARRANTY	
DOWNSPOIIT			3" 18 4" 18 STANDARD LENGTH 10'		 AVAILABLE IN 29 AVAILABLE IN EVE EXCEPT COPPER C Weather XL™ 40 YEAR FINISH W 3" PIPE – 2-3/8") 4" PIPE – 2-3/4") 15 PIECES PER CA 	ERY ALL AMERICAN STEEL COLOR ANYON FINISH /ARRANTY c 3-1/4" c 4-1/4"	
_	COMMERCIAL GUTTER						
Can be provided without apron for retro-fit		LF		om Length railable		measurement will change with pitch	
installation.		EACH 10'- 3"		0'- 3"	91011018-26	6"+ 12" * 31/2"	
BOX GUTTER *SPECIFY DESIRED PITCH		EACH	EACH 20'- 6"		91012018-26	4" Color Side	
103			LEFT HAND		91040118-26	5" 11/2" 31/2"	
BOX GUTTER END CAP		EACH RIGHT HAND		91040018-26	Color Side		
BOX GUTTER STRAP	26GA	LF			91071018-26	Color Side	



POST FRAME ACCESSORIES 23

PRODUCT	ITEM Number	SIZE	MODEL NUMBER	INFORMATION
○□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□	9100018 - 23	250 per bag		AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON STOCK COLORS - BLACK, CHARCOAL GRAY, BURNISH SLATE, EVERGREEN, COCOA BROWN AND BURGUNDY
TOUCH UP PAINT				AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR EXCEPT COPPER CANYON SPECIAL ORDER
PEN ONLY				► HIGH QUALITY ADHESIVE
MASTIXTAPE	99009506	3/8" x 45'		 ▶ WEATHERTITE™ MASTIXTAPE™ JOINS METAL TO METAL ▶ ADHESIVE HOLDS HOT METAL PANELS ▶ ROLL WON'T TELESCOPE FROM HEAT BEFORE INSTALLATION
	9112001 - 22	#10 x 1-1/2"		PERMANENTLY FLEXIBLE #10 DIAMETER HEX WASHER HEAD FASTENS STEEL PANEL 29, 26 GAUGE TO WOOD FRAMING TYPE 17 POINT HI-LO THREAD EXCELLENT CHOICE FOR USE WITH BATTERY
PLY-LO FASTENER	9200001 - 22	#10 x 2"		OPERATED SCREW GUN AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR 250 PER BAG
STITCH SCREW	9340001 - 22	#12 x 3/4"		 #12 DIAMETER HEX WASHER HEAD FASTENS STEEL SIDE LAPS SECURELY HELPS PREVENT STRIP OUT SHARP POINT WITH DOUBLE LEAD THREAD TO BE USED WITH 29, 26 GAUGE STEEL AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR 250 PER BAG
	1095376	1/4″-5″	MF3R	 ▶ 7-3/4" x 7-3/4" BASE ▶ EPDM WITH ALUMINUM ▶ SPECIFICALLY ENGINEERED FOR USE ON PROFILED METAL ROOFING PANELS
	1095377	4-1/4'- 7-1/2"	MF5R	 ▶ 10-1/2" x 10-1/2" BASE ▶ EPDM WITH ALUMINUM ▶ SPECIFICALLY ENGINEERED FOR USE ON PROFILED METAL ROOFING PANELS
ROOF PIPE FLASHING	1095378	4-1/4'- 7-1/2"	MF5RS	 ▶ 10-1/2" x 10-1/2" BASE ▶ HIGH TEMPERATURE UP TO 427° FAHRENHEIT ▶ SPECIFICALLY ENGINEERED FOR USE ON PROFILED METAL ROOFING PANELS

24 POST FRAME ACCESSORIES



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PRODUCT	ITEM NUMBER	SIZE	MODEL NUMBER	INFORMATION
POLYCARBONATE RIDGE CAP	1095387	24"x 10′- 6″	55270	► AVAILABLE IN CLEAR ONLY
LP2	1095374	36"	LP2	 LOWER, CUSTOM FIT PROFILE MOISTURE AND PEST BARRIER NON-OBTRUSIVE APPEARANCE NET FREE AREA 19.4 sq. INCHES PER LINEAL FOOT FOR EAGLE PRO-VARIES WITH PROFILE STYLE 25 PER CARTON AVAILABLE FOR ALL PROFILES
FLEX-O-VENT	1095375	1-1/2" x 3" x 10'	FLEX-O-VENT	 FOR RIB HEIGHTS UP TO 1-1/4" NET FREE AREA-25 SQUARE INCHES PER LINEAL FOOT OF RIDGE BASED ON EAGLE PRO PROFILE — OTHER PROFILES WILL VARY IN NET FREE AREA NO LEAKAGE UP TO 100 mph WIND/RAIN WON'T ABSORB MOISTURE 40 YEAR LIMITED WARRANTY UNIVERSAL RIDGE VENT WORKS ON ALL PROFILES
EAGLE INSIDE CLOSURE ADHESIVE	1095371	36"	55220	AVAILABLE IN EAGLE PRO, ENTERPRISE, PANEL MAX AND R-PANEL CLOSURE WITH ADHESIVE
EAGLE OUTSIDE CLOSURE ADHESIVE	1095373	36"	55221	AVAILABLE IN EAGLE PRO, ENTERPRISE, PANEL MAX AND R-PANEL CLOSURE WITH ADHESIVE
ALL AMERICAN STEEL SHEARS		EAGLE PRO STRAIGHT SHEAR ENTERPRISE STRAIGHT SHEAR EAGLE PRO 4:12 PITCH SHEAR ENTERPRISE 4:12 PITCH SHEAR		 2 YEAR WARRANTY CUTS UP TO 24 Gauge AVAILABLE FOR PURCHASE IN EVERY ALL AMERICAN STEEL PROFILE ALL AMERICAN STEEL SHEARS AVAILABLE FOR RENT ON EAGLE PRO PROFILE
CUPOLA		36" FOI	SEE LAMERICANSTEEL.NET WEBSITE R COMPLETE LISTS OF S AND SPECIFICATIONS	 ▶ 20 DIFFERENT WEATHER VANES AVAILABLE ▶ COLORS OF CUPOLAS MATCH MOST ALL AMERICAN STEEL COLORS ▶ OPTIONAL LITE KITS



POST FRAME ACCESSORIES 25

PRODUCT	ITEM NUMBER	SIZE	MODEL NUMBER	INFORMATION
PLYCO WALK DOORS	9902002 9902004 9902001 9902003 9909504	STOCK 36" DOORS SEE CATALOG FOR COMPLETE LISTS OF SIZES AND SPECIFICATIONS	20SERIES 30/68 95SERIES 30/68	► SERIES 95 - UNIVERSAL SWING FULLY REVERSIBLE - 26 GAUGE, WHITE ONLY, ROLLED EDGE - POSSESS SUPERIOR INSULATING QUALITIES R-13 ► SERIES 20 - UNIVERSAL SWING FULLY REVERSIBLE - 24 GAUGE, R-13, LOW TO MEDIUM USAGE, AGRICULTURAL, LIGHT COMMERCIAL *SPECIALTY DOORS AVAILABLE
PLYCO COMMERCIAL WINDOWS	9950001 9951001	SEE CATALOG FOR COMPLETE LISTS OF SIZES AND SPECIFICATIONS	4836 STEP SAVER 4836 J-CHANNEL	 ▶ HORIZONTAL SLIDERS WITH 5/8" INSULATED STANDARD GLAZING - CTB500 ▶ ALUMINUM CONSTRUCTION - MORE DURABLE AND STRONGER THAN VINYL ▶ HARD BAKED ON FINISH FOR YEARS OF PERFORMANCE ▶ COLORS - POLAR WHITE, HICKORY MOSS, BRONZE & BROWN ▶ AVAILABLE IN TINTED, TEMPERED, MIRRORED OR SAFETY GLASS ▶ INSTALLS QUICKLY USING PLYCO'S STEP SAVER TRIM
		SN	IOWG	GUARD
e e	9903003			 ► SNOW GUARD CLAMPS FOR EXPOSED FASTENER SYSTEMS ► VERSABRACKET COMES WITH FACTORY APPLIED BUTYL SEALANT ► S-5 IS KNOWN AS THE INDUSTRY LEADER IN SNOW RETENTION
S-5 VERSABRACKET-47			_	
S-5 COLORGARD RAIL				 ▶ SNOW GUARD RAIL FOR STANDING SEAM SYSTEMS OR FOR EXPOSED FASTENER SYSTEMS ▶ UTILIZES COLORED ROOF STEEL TO SLIDE INTO CHANNEL TO BLEND IN WITH ROOF
COLORGARD STRIP	9903022	2" x 8'		► AVAILABLE IN EVERY ALL AMERICAN STEEL COLOR ► TO FIT INTO COLORGARD RAIL
SNO CLIP	9903025			ADDED TO THE RAIL TO RETARD THE MIGRATION OF THE SNOW BENEATH THE COLORGARD RAIL MUST BE INSTALLED WHEN RAIL IS INSTALLED. USE SNAP CLIP FOR RETRO-FIT INSTALLATION
SNAP CLIP				► SNAPCLIP IS A RETROFITTED COMPONENT ADDED TO RETARD THE MIGRATION OF SNOW AND ICE BENEATH THE COLORGARD RAIL.
SNOW DEFENDER 1500	9903028			 ▶ DESIGNER 1500 DESIGNED FOR EXPOSED FASTENER PANELS: EAGLE PRO, ENTERPRISE, R-PANEL AND PBR-PANEL ▶ SNOW DEFENDER BLADE SHOULD BE PLACED TOWARDS THE RIDGE AND SCREW FLANGE NEEDS TO BE PLACED TOWARDS THE EAVE

SLIDING DOOR ACCESSORIES



PRODUCT	ITEM NUMBER	SIZE/UNIT OF MEASURE	MODEL NUMBER	INFORMATION
TOP MOUNT BOX RAIL		8' 18' 10' 20' 12' 14' 16'	N142-117 5100	 FOR DOORS UP TO 450lbs ATTACHES TO 2 x 6 TRACK BOARD WeatherGuard PROTECTION - FAR SUPERIOR THAN ZINC PLATED
HEAVY DUTY TOP MOUNT BOX RAIL		14' 16' 20'	N174-383 5103	 FOR DOORS UP TO 600lbs ATTACHES TO 2 x 6 TRACK BOARD WeatherGuard PROTECTION - FAR SUPERIOR THAN ZINC PLATED
PLAIN BOX RAIL	742012	10' OTHER SIZES AVAILABLE	N105-213 5116	 BOX RAIL DESIGN FOR UP TO 450lbs CAN BE USED WITH SINGLE OR MULTIPLE BRACKETS WeatherGuard PROTECTION - FAR SUPERIOR THAN ZINC PLATED
322 DOOR GUIDE	702725	EACH	N131-565 322	 DESIGNED FOR SINGLE OR BI-PARTING METAL OR WOOD DOORS INTENDED TO TAKE ABUSE FROM TRUCKS, TRACTORS AND FARM MACHINERY MOUNTS ON CONCRETE FLOORS OR ON A 6" x 6" POST A 1/2" ROD INSERTED THROUGH HOLE IN EACH SIDE WILL SERVE AS A CENTER STOP
1264 JAMB LATCHES	742049	7"	N161-760 1264	 DESIGNED TO HOLD WOOD AND METAL DOORS FIRMLY IN PLACE AGAINST DOOR JAM 7" HOOK DESIGNED FOR RIGHT OR LEFT HAND APPLICATIONS FOR USE ON 1-1/2" to 3-1/2" THICK DOOR FRAMES CAN BE USED FOR END GATES ON STAKE TRUCKS
HEAVY STAY ROLLER	703530	EACH	N131-490 DP318BC	 DESIGNED FOR USE AS A HEAVY DUTY GUIDE ON LARGE SLIDING DOORS UP TO 3-3/4" THICK WHEEL IS REVERSIBLE CAN BE USED FROM EITHER SIDE OF FRAME MANUFACTURED FROM GALVANIZED STEEL WITH DELRIN™ WHEEL



SLIDING DOOR ACCESSORIES 27

PRODUCT	ITEM NUMBER	UNIT OF MEASURE	MODEL NUMBER	INFORMATION
HEAVY DUTY 5055 BOX RAIL HANGERS	SPECIAL ORDER	EACH	N182-550 5055	 DESIGNED FOR USE ON BOX RAIL WITH WOOD FRAME SLIDING DOORS FROM 1-1/2" TO 2" THICK ADJUSTABLE BOTH LATERALLY AND VERTICALLY SAFE WORKING LOAD 300lbs PER HANGER EACH AXEL HAS 12 HARDENED & PRECISION GROUND ALLOY STEEL ROLLER-BEARINGS DELRIN™ BEARINGS
HEAVY DUTY 5052 BOX RAIL HANGERS	SPECIAL ORDER	EACH	N183-087 5052	 DESIGNED FOR USE WITH BOX RAIL ON WOOD LATERAL DOORS HANGERS HAVE BOTH VERTICAL AND LATERAL ADJUSTMENTS 10-1/2" BOLT SAFE WORKING LOAD 300lbs per HANGER 12 HARDENED AND PRECISION-GROUND ALLOY STEEL ROLLER BEARINGS
5005 BOX RAIL HANGERS	742066	EACH	N112-102 5005	 DESIGNED FOR USE ON BOX RAIL WITH WOOD FRAME SLIDING DOORS FROM 1-1/2" TO 2" THICK ADJUSTABLE BOTH LATERALLY & VERTICALLY SAFE WORKING LOAD 225lbs per HANGER DELRIN™ BEARINGS
5002 BOX RAIL HANGERS	742085	EACH	N174-268 50022	 DESIGNED FOR USE WITH BOX RAIL ON WOOD LATERAL DOORS HANGERS HAVE BOTH VERTICAL AND LATERAL ADJUSTMENTS 9" OFFSET BOLT SAFE WORKING LOAD 225lbs per HANGER DELRIN™ BEARINGS
SINGLE BOX RAIL BRACKET	741941	EACH	N104-349 DP51F	 DESIGNED AS A SUPPORT BRACKET FOR #5114 OR #5116 BOX RAIL ONE BRACKET SHOULD BE INSTALLED EVERY 2 FEET OF RAIL INCLUDES LAG BOLT SAFE WORKING LOAD 300lbs
SINGLE BOX RAIL SPLICE BRACKET	741978	EACH	N104-380 DP51GBC	 DESIGNED TO JOIN #5114 OR #5116 BOX RAIL INCLUDES LAG BOLT ONE SPLICE BRACKET SHOULD BE INSTALLED ON EVERY LENGTH OF RAIL TO LOCK IT IN PLACE SAFE WORKING LOAD 300lbs

28 SLIDING DOOR ACCESSORIES



System for combination wood metal & all metal framed slide doors

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PRODUCT	LENGTH	MODEL NUMBER	INFORMATION		
VERTICAL RAIL	8' 15' 9' 16' 10' 18' 12' 13' 14'	SDR1600AD	 DESIGNED FOR 2 x 4 or 2 x 6 WOOD GIRTS OR STEEL BOX GIRT WIDE NAIL/SCREW GROOVE ALLOWS NAILING WITHOUT DAMAGING VERTICAL PRE-FINISHED ALUMINUM VERTICALS OPTIONAL VINYL WEATHER STRIP WIPES AGAINST JAMB TO SEAL OPENING COLORS AVAILABLE: CHARCOAL, WHITE, BROWN, EVERGREEN, HICKORY MOSS AVAILABLE IN 3-1/2" WIDE SYSTEM FOR GIRTS LAID FLAT 		
BOTTOM RAIL WB	10' 12' 14' 16' 18' 20'	SDR1600WB	 CONTINUOUS NAIL FLANGE CAN BE CUT ANY LENGTH DESIGNED WITH 1-1/4" UP/DOWN PLAY TO COMPENSATE FOR SEASONAL CHANGES COLORS: CHARCOAL, WHITE, BROWN, EVERGREEN AND HICKORY MOSS DUAL PURPOSE- FOR USE ON WOOD DOORS- FIG. A OR USE ON METAL DOORS - FIG. B. NAIL TO WOOD BOTTOM RAIL OR SCREW TO ALUMINUM VERTICAL FRAME ▶ PRE-FINISHED ALUMINUM BOTTOM RAIL 		
BOTTOM RAIL AB	10' 12' 14' 16' 20'	SDR1600AB	 ▶ TRIMS BOTTOM DOOR ▶ USE WITH DOOR ROLLER ▶ CAN BE SPLICED ▶ TO BE USED WITH 1-1/2" SYSTEM ▶ PRE-FINISHED ALUMINUM BOTTOM RAIL 		
"H" VERTICAL RAIL	10' 12' 14' 16' 18'	SDR1600HV	 MATES WITH STANDARD VERTICAL TO HOLD DOUBLE DOORS TOGETHER POSITIVE WEATHER SEAL OF DOOR CENTER WITH OPTIONAL WEATHER STRIP COLORS AVAILABLE: CHARCOAL, WHITE, BROWN, EVERGREEN, HICKORY MOSS AVAILABLE IN 3-1/2" WIDE SYSTEM FOR GIRTS LAID FLAT PRE-FINISHED ALUMINUM VERTICAL RAIL 		
BOX GIRT	10' 15' 11' 16' 12' 18' 13' 6" 20' 14' 24'	SDR1635BG	 ▶ LOCK SEAM TUBE FOR BEST ECONOMY, STRENGTH AND WEIGHT ▶ 20 GAUGE STEEL, G90 GALVANIZED ▶ SIZE 1-1/2" x 3-1/2" BOX GIRT ▶ CAN BE INSTALLED ON EDGE FOR 1-1/2" SYSTEM OR FLAT FOR 3-1/2" SYSTEM ▶ STEEL BOX GIRT 		
	5′	SDR0500GZ-5'	 HEAVY GALVANIZED STEEL USE LENGTH EQUAL TO 1/3 - 1/2 THE DOOR PANEL WIDTH OR MORE HOLDS DOOR DOWN AND IN 		
GUIDE RAIL	10′	SDR10000GZ-10'	 ▶ GUIDE SYSTEM IS DESIGNED TO GIVE 4-1/4" OF IN/OUT AND 2-1/4" OF UP/DOWN ADJUSTMENT ▶ STEEL GUIDE RAIL 		

Colors of Distinction White - 02 Brite White - 01 Black - 17 Cobblestone - 05 Saddle Tan - 03 Light Stone - 04 Burnished Slate - 06 Charcoal Gray - 08 Smoke Gray - 07 Cocoa Brown - 09 Clay Mist - 10 Red - 11 Forest Green - 13 Classic Burgundy - 12 Roman Blue - 14 * Premium Colors * Midnight Blue - 15 * Brite Red - 16 * Copper Canyon **SILICONE MODIFIED POLYESTER** Other combinations Burnished Slate Cobblestone Gelvanized light stone of gauges and color may be available. Kynar 500° is manufactured by Valspar Corporation and is available by special request. 29 Ga Eagle Pro 26 Ga Eagle Pro 29 Ga Patriot 4 29 Ga Enterprise ACOUSTICAL PERFORATED 26 Ga Enterprise 29 Ga Panel Max 26 Ga R-Panel 29 Ga R-Panel 26 Ga PBR-Panel **ESTER Rain Goods**

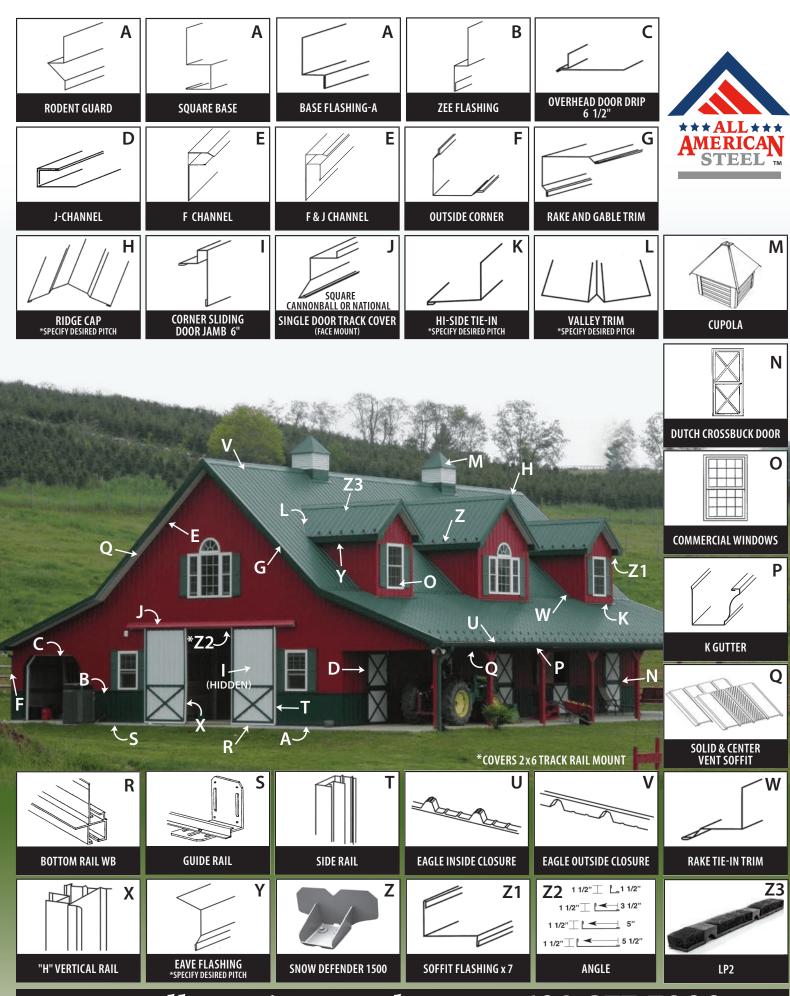
▶ All colors, WeatherXL[™] and Crinkle, are intended only as an approximation of the actual color. Before you place an order request an actual color sample from All American Steel.



^{*} Black Crinkle - 18

Soffit Panel

VALSPAR POLY COAT 3000



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