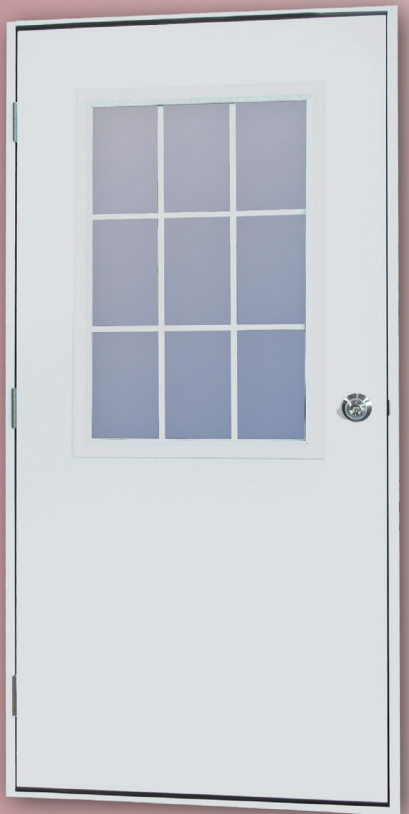


ALL AMERICAN SERIES 95 / 20 WALK DOORS

SIZES	2/6 x 6/8 2/8 x 6/8 3/0 x 6/8 3/6 x 6/8 4/0 x 6/8 Dbl. 6/0 x 6/8 Dbl. 8/0 x 6/8 3/0 x 7/0 3/6 x 7/0 4/0 x 7/0 Dbl. 6/0 x 7/0 Dbl. 8/0 x 7/0																															
OVERALL DIMENSIONS	a) For correct out to out dimensions see Data Sheet DO-3, 3068 size is 38" x 81 3/8 b) For Rough Opening dimensions, use dimensions (above - a) and add 1/2" to width and 3/8" to height. Double doors have attached astragal on the inactive panel of the pair - shipped knocked- down. Hinges are attached to jambs. Manual head and foot bolt concealed in the astragal with full header																															
MULLION / ASTRAGAL	(3) 4" x 4" zinc plated fixed-pin hinges are standard, SS/NRP available as an option																															
HINGES	Aluminum																															
THRESHOLD																																
DOOR PANEL																																
THICKNESS	1 3/4"																															
SKIN	Smooth 26 ga. Galvanized steel painted finish Polar White																															
EDGES	Rolled edge in aluminum core rails																															
BLOCKING	HDPE lock reinforced structure, optional closer blocking Special lock blocking is available																															
INSULATION	Panel R-13																															
EMBOSSING	3/0 x 6/8 only - Six panel style																															
COLORS	Available in Polar White and Chocolate Brown																															
LOCK FACE PREP	Standard with 2 1/8" lockset bore, backset of 2 3/4" (no bore is optional)																															
DEAD BOLT	Prep is optional, latchguard available as an option																															
SWEEP	Durable Alcryn Bulb & fin																															
LITE KITS	1-LI-2 20" x 24" Insulated 1-LA-2 20" x 24" Single glazed 1-LE-2 16" x 16" Insulated 1-LB-2 22" x 36" Insulated 1-LU-2 4" x 48" Single glazed 9-LB-2 22" x 36" Insulated with 9-Lite internal grids 1-LS-2 4" x 48" Insulated Other glass sized available - lite kits listed above are most common																															
JAMB																																
TYPE	PREHUNG with kerf 3 1/2"																															
MATERIAL	16 ga Steel galvanized pre-painted																															
FEATURES	Q-Lon Weather Seal kerf seal																															
FLASHING	N/A																															
TESTING																																
<div><div></div><div><table><tr><td colspan="4">AMMA/WDMA/CSA 101/I.S.2/A440-08 - Standard - NAFS - Certified Performance Label Available.</td></tr><tr><td>Air Infiltration</td><td>ASTM-E283</td><td><.20 CFM/tt</td><td>Passed</td></tr><tr><td>Water Penetration</td><td>ASTM-E331</td><td>No leakage</td><td>Passed</td></tr><tr><td>Physical Endurance</td><td>AAMA 920</td><td>100,000 cycles</td><td>Passed</td></tr><tr><td>Forced Entry Resistance</td><td>AMMA 1304</td><td>300 lb. Point Load</td><td>Passed</td></tr><tr><td>Wind-Storm Resistance</td><td>ASTM-E330-02</td><td>Single Lock</td><td>+/-50 psf Class LC-PG50 (38x86)</td></tr><tr><td>(Flush Doors, up to 3070)</td><td></td><td>Deadlock added</td><td>+/-75 psf Class LC-PG75 (38x86)</td></tr></table></div></div> <div>(See Texas Product Evaluation #DR-538 & Florida FBC Product Approval #FL14800 95EV)</div>					AMMA/WDMA/CSA 101/I.S.2/A440-08 - Standard - NAFS - Certified Performance Label Available.				Air Infiltration	ASTM-E283	<.20 CFM/tt	Passed	Water Penetration	ASTM-E331	No leakage	Passed	Physical Endurance	AAMA 920	100,000 cycles	Passed	Forced Entry Resistance	AMMA 1304	300 lb. Point Load	Passed	Wind-Storm Resistance	ASTM-E330-02	Single Lock	+/-50 psf Class LC-PG50 (38x86)	(Flush Doors, up to 3070)		Deadlock added	+/-75 psf Class LC-PG75 (38x86)
AMMA/WDMA/CSA 101/I.S.2/A440-08 - Standard - NAFS - Certified Performance Label Available.																																
Air Infiltration	ASTM-E283	<.20 CFM/tt	Passed																													
Water Penetration	ASTM-E331	No leakage	Passed																													
Physical Endurance	AAMA 920	100,000 cycles	Passed																													
Forced Entry Resistance	AMMA 1304	300 lb. Point Load	Passed																													
Wind-Storm Resistance	ASTM-E330-02	Single Lock	+/-50 psf Class LC-PG50 (38x86)																													
(Flush Doors, up to 3070)		Deadlock added	+/-75 psf Class LC-PG75 (38x86)																													



ALL AMERICAN STEEL 1201 NORTH SUPERIOR AVE. 608-377-7200
TOMAH, WI 54660



WALK DOORS

Series 95

- Universal swing feature, fully reversible
- Heavy duty 16 gauge steel frame
- Polyurethane foam core which reduces sound and possesses superior insulation qualities, R-13
- Full perimeter weather stripping
- Variety of locks, hardware and windows available (optional)
- Low maintenance economy



Series 20

- Heavy duty
- Baked on finish available in 4 different colors (white in stock)
- Universal swing feature, fully reversible in the 3 1/2" thick jam
- Full rolled edge 24 gauge steel panel, 1 3/4" thick
- Stainless steel hinges are standard
- Special order doors available. See All American Representative for options

- Weather Fin and bulb help keep bad weather outside and good air inside

ALL AMERICAN Windows

- Many light kits are available

1-LU 4 X 48 1-LE 16 X 16 1-LA 20 X 24
1-LI 20 X 24 1-LB 22 X 36
1-LS-2 4x48 9-LB 22 X 36 W/GRIDS

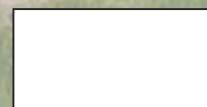
ALL AMERICAN Series 95 Walk Door

We have incorporated:

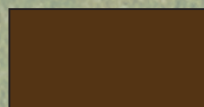
- Universal swing feature, and is fully reversible in the 3 1/2" thick jamb
- Polyurethane Foam Core which reduces sound and possesses superior insulating qualities, R-13
- Three 4 x 4 butt hinges per door - prevents wracking and assures smooth positive operation
- Heavy duty 16 gauge steel frame
- Full perimeter weather stripping
- Optional dedicated threshold available
- Variety of locks, hardware and windows available (optional)
- 3068 available with crossbuck and six panel embossing

Available in 2 popular colors

Polar White



Chocolate Brown



- Two fin and bulb top and bottom weather seals contact header and threshold to greatly reduce water infiltration

■ Q-Lon weather seal

- Comes with standard 3-1/2" Pre-painted 16 gauge steel jamb

■ Dedicated Swing Thresholds are Available

- Optional Foam-Injected Insulated Jambs



ALL AMERICAN STEEL
1201 NORTH SUPERIOR AVE. TOMAH, WI 54660
608-377-7200